

Twincat Library: Cross Publishing data

Application Note

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Triamec Motion AG	Industriestrasse 49	Email info@triamec.com
All rights reserved.	6300 Zug / Switzerland	Web www.triamec.com

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1 Target and Purpose

The Triamec TwinCat library comes with basic sample codes for NCI and CNC. This application note describes additional functions available in this library.

This application note describes how data may be transferred cyclically from one drive to another at 10 kHz. Since data does not reach the PC, the PC-CPU load is not affected.

2 PLC Code

The following declaration is made in "MAIN_SLOW"

```
publish          : TL_publishSlave2Slave;
```

add the following code to MAIN_SLOW

```
(* publish the actual position of an axis to an other axis *)
publish.src1      := gAxis[1].MC_axis.register.AxisCmd.PathPlanner.XnewCoupled;
publish.src2      := gAxis[1].MC_axis.register.AxisCmd.PathPlanner.XnewCoupled + 1;(* Float40 *)
publish.src3      := gAxis[1].MC_axis.register.AxisCmd.PathPlanner.VnewCoupled;
publish.src4      := gAxis[1].MC_axis.register.AxisCmd.PathPlanner.AnewCoupled;
publish.src5      := gAxis[1].MC_axis.register.AxisSig.PositionController.ControlOutputCurrentQ;
publish.dest1     := gAxis[2].MC_axis.register.AxisCmd.PathPlanner.XnewCoupled;
publish.dest2     := gAxis[2].MC_axis.register.AxisCmd.PathPlanner.XnewCoupled + 1; (* Float40 *)
publish.dest3     := gAxis[2].MC_axis.register.AxisCmd.PathPlanner.VnewCoupled;
publish.dest4     := gAxis[2].MC_axis.register.AxisCmd.PathPlanner.AnewCoupled;
publish.dest5     := gAxis[2].MC_axis.register.AxisSig.PositionController.ControlOutputCurrentQ;
publish(Trialink:= Trialink, AxisSrc:=gAxis[1], AxisDest:=gAxis[2]);
```